Application No.: 10/581,716

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application:

LISTING OF CLAIMS:

1. (withdrawn-currently amended): A mesogenic, cross-linkable mixture comprising:

i) a cross-linkable liquid crystalline host comprising at least one cross-linkable

liquid crystalline compound, and

ii) at least one chiral or achiral rod shaped additive component, wherein said additive

component has a rigid core and comprises at least two fused or linked, optionally substituted,

non-aromatic, aromatic, carbocyclic or heterocyclic groups, and also comprises at least one

optionally substituted alkyl residue, and at least one polymerizable group and wherein the

additive component has a transition temperature changes from the liquid crystalline state to the

isotropic state at a temperature of 40 °C or lower.

2. (withdrawn): A mixture according to claim 1, wherein the additive component has a

transition temperature to the isotropic state of 20 °C or lower.

3. (withdrawn): A mixture according to claim 1, wherein the additive component has a

transition temperature to the isotropic state of 0 °C or lower.

4. (withdrawn): A mixture according to claim 1 having a clearing temperature of 30 °C

or higher.

5. (withdrawn): A mixture according to claim 1 having a clearing temperature of 50 °C

or higher.

3

AMENDMENT UNDER 37 C.F.R. § 1.111 Application No.: 10/581,716

6. (withdrawn): A mixture according to any one of claims 1 to 5, wherein the liquid crystalline host has a clearing temperature of 50 °C or higher.

7. (withdrawn): A mixture according to claim 1, wherein the additive component is a compound of formula (I):

wherein:

A¹ to A⁴ are independently from each other hydrogen, a polar group such as nitro, cyano, a halogen, an optionally substituted methyl group, or an optionally substituted hydrocarbon group of 2 to 40 C-atoms, in which one or more C-atoms may be replaced by a heteroatom, in such a way that oxygen atoms are not linked to one another,

with the proviso that at least one of A¹ to A⁴ comprises a polymerizable group,

 C^1 to C^4 are independently from each other optionally substituted non-aromatic, aromatic, carbocyclic or heterocyclic groups, preferably connected to each other at the opposite positions via the bridging groups Z^1 to Z^3 ,

 Z^1 to Z^3 are independently from each other -CH(OH)-, -CO-, -CH₂(CO)-, -SO-, -CH₂(SO)-, -SO₂-, -CH₂(SO₂)-, -COO-, -COCF₂-, -CF₂CO-, -S-CO-, -CO-S-, -SOO-, -OSO-, -SOS-, -CH₂-CH₂-, -OCH₂-, -CH₂O-, -CH=CH-, -C=C-, -CH=CH-COO-, -OCO-CH=CH-, -CH=N-, -C(CH₃)=N-, -N=N- or a single covalent bond,

a1, a2 and a3 are independently from each other integers from 0 to 3, such that $1 \le a1 + a2 + a3 \le 3$,

AMENDMENT UNDER 37 C.F.R. § 1.111

Application No.: 10/581,716

with the proviso that the sequence:

$$A^1-C^1-(Z^1-C^2)_{a1}-(Z^2-C^3)_{a2}-(Z^3-C^4)_{a3}-A^2$$

describes the long molecular axis of the rod shaped additive components.

8. (withdrawn): A mixture according to claim 7, wherein the additive component is a compound of formula (I), wherein at least one of A¹ to A⁴ includes a polymerizable group, selected from a residue of formula (II):

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group selected from groups comprising CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO-, CH₂=C(Ph)-COO-, CH₂=CH-COO-Ph-, CH₂=CW-CO-NH-, CH₂=C(Ph)-CONH-, CH₂=C(COOR')-CH₂-COO-, CH₂=CH-OOC-, (Ph)-CH=CH-, CH₃-CH=N-(CH₂)_{m1}-, HO-, HS-, HO-(CH₂)_{m1}-, HS-(CH₂)_{m1}-, HO(CH₂)_{m1}COO-, HS(CH₂)_{m1}COO-, HWN-, HOC(O)-, CH₂=CH-Ph-(O)_{m2},

wherein:

W is H, F, Cl, Br or I or a C₁₋₆ alkyl group,

m1 is an integer having a value of from 1 to 9,

m2 is an integer having a value of 0 or 1,

R' is a C_{1-6} alkyl group,

R'' is a C_{1-6} alkyl group, methoxy, cyano, F, Cl, Br or I,

carbon-carbon double or a triple bond,

Application No.: 10/581,716

Sp is an optionally substituted straight or branched C_{1-30} alkylene group, in which one or more $-CH_2$ - groups may be replaced by a heteroatom and/or by a polar group and/or it is optionally possible that one or more carbon-carbon single bond(s) is/are replaced by a

Attorney Docket No.: Q94723

k is an integer having a value of from 0 to 4,

X is -O-, -S-, -NH-, -N(CH₃)-, -CH(OH)-, -CO-, -CH₂(CO)-, -SO-, -CH₂(SO)-, -SO₂-, -CH₂(SO₂)-, -COO-, -OCO-, -OCO-O-, -S-CO-, -CO-S-, -SOO-, -OSO-, -SOS-, -CH₂-CH₂-, -OCH₂-, -CH₂O-, -CH=CH-, -C
$$\equiv$$
C-, or a single bond,

t is an integer having a value of 0 or 1.

9. (withdrawn): A mixture according to one of claims 7 and 8, wherein at least one of A¹ to A⁴ of formula (I) is a group of formula (II):

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is a polymerizable group such as CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or

wherein:

W is H, CH₃, F, Cl, Br or I,

R" is a C_{1-6} alkyl group, methoxy, cyano, F, Cl, Br or I.

Sp is a C_{1-22} branched or straight-chain alkylene group, in which one or more $-CH_2$ -groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO₂-, -COO-, -OCO-, -CCH=CH-, -C=C-, -(CF₂)_r -

with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -CH=CH-, -C \equiv C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

10. (withdrawn): A mixture according to one of claims 7 and 8, wherein C^1 to C^4 are preferably selected from:

$$(L)_{u1}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad N-N$$

$$(L)_{u1}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u1}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u4}, \qquad (L)_{u4},$$

wherein:

L is -CH₃, -COCH₃, -NO₂, -CN or halogen,

ul is 0, 1, 2, 3, or 4,

u2 is 0, 1, 2, or 3,

u3 is 0, 1, or 2.

11. (previously presented): A mixture according to one of claims 7 and 8, wherein:

Application No.: 10/581,716

Attorney Docket No.: Q94723

 C^1 to C^4 are selected from optionally substituted cyclohexyl or cyclohexylene, phenyl or phenylene, naphthyl or naphthylene or phenanthryl or phenanthrylene,

 A^{1} to A^{4} independently from each other is hydrogen, a polar group such as cyano, nitro, a halogen, or a group of formula (II)

$$P-(Sp)_k-(X)_t-(II)$$

in which:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-COO-$ or

wherein:

W is H, CH₃, F, Cl Br or I,

R" is a C_{1-6} alkyl group, methoxy, cyano, F, Cl, Br or I,

Sp is a C_{1-22} branched or straight-chain alkylene group, in which one or more $-CH_2$ - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO₂-, -COO-, -OCO-, -OCO-O-, -CH=CH-, -C=C-, -(CF₂)_r-,

with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

Application No.: 10/581,716

Attorney Docket No.: Q94723

t is 1,

with the proviso that at least one of A^1 to A^4 comprises a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ O-, $CH_2=CW-$ COO- or

wherein:

W is H, CH₃, F, Cl, Br or I,

R" is a C_{1-6} alkyl group, methoxy, cyano, F, Cl, Br or I.

12. (withdrawn): A mixture according to one of claims 7 and 8, wherein:

 A^1 comprises a polymerizable group such as CH_2 =CW-, CH_2 =CW-O-, CH_2 =CW-COO-,

wherein:

W is H or CH₃,

A² has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

in which:

P is hydrogen or a polymerizable group such as

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least

Application No.: 10/581,716

one oxocarbonyl or carbonyloxy group, wherein one or more - CH_2 - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, - $C\equiv C$ -, with the proviso that no two oxygen atoms are directly linked to each other,

k is 1,

X is -O-, -CO-, -COO-, -CCO-, -CH=CH-, -C \equiv C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1

A⁴ is hydrogen.

13. (withdrawn): A mixture according to one of claims 7 and 8, wherein:

A¹ has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ O- or $CH_2=CW-$ COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or group, or is a straight C_2 - C_1 alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C \equiv C-, with the proviso that no two oxygen atoms are directly linked to each other,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

 A^2 comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH_3 ,

A⁴ is hydrogen.

14. (withdrawn): A mixture according to one of claims 7 and 8, wherein:

A¹ has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as CH₂=CW-, CH₂=CW-O- or CH₂=CW-COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C \equiv C-, with the proviso that no two oxygen atoms are directly linked to each other,

Application No.: 10/581,716

Attorney Docket No.: Q94723

X is -O-, -CO-, -COO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

 A^3 comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

15. (withdrawn): A mixture according to one of claims 7 and 8, wherein:

A² has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

in which:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ O- or $CH_2=CW-$ COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more - CH_2 - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, - $C\equiv C$ -, with the proviso that no two oxygen atoms are directly linked to each other,

Application No.: 10/581,716

Attorney Docket No.: Q94723

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

 A^3 comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

16. (withdrawn): A mixture according to one of claims 7 and 8, wherein:

A¹ and A² have the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as CH_2 =CW-O- or CH_2 =CW-COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more - CH_2 - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH-CH-, -C-CH-CH-, with the proviso that no two oxygen atoms are directly linked to each other,

Application No.: 10/581,716

Attorney Docket No.: Q94723

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

 A^3 comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

17. (withdrawn): A mixture according to one of claims 7 and 8, wherein at least one of A^1 to A^3 has the meaning of formula (II),

$$P-(Sp)_k-(X)_t- \qquad (II)$$

wherein:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ COO-,

wherein:

W is H or CH₃,

Sp has the meaning of formula (III)

$$R^{1}$$

 $(CH_{2})n^{1}-(Y^{1})m^{1}-(CH_{2})n^{2}-(B^{1})m^{2}-(CH_{2})n^{3}-(Y^{2})m^{3}-(CH_{2})n^{4}$
 R^{2}

(III)

wherein:

Application No.: 10/581,716

Y¹ and Y² each independently represent -OCO- or -COO-,

B¹ represents C or CH,

 R^1 and R^2 each independently represent hydrogen or a C_1 - C_{12} alkyl residue, preferably a C_1 - C_6 alkyl residue, such as a methyl, ethyl, propyl, butyl, pentyl, hexyl or isopropyl residue,

n1, n2, n3 and n4 are independently integers from 0 to 15, such that $0 \le n1 + n2 + n3 + n4 \le 15$,

m1, m2 and m3 are independently integers from 0 to 3, such that

 $1 \le m1 + m2 + m3 \le 3$ and wherein:

one or more -CH₂- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C \equiv C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y^1 or Y^2 ,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

18. (withdrawn): A mixture according to one of claims 7 and 8, wherein at least one of A^1 to A^3 has the meaning of formula (II),

$$P-(Sp)_k-(X)_t- \qquad (II)$$

wherein:

Application No.: 10/581,716

P is hydrogen or a polymerizable group such as CH_2 =CW-, CH_2 =CW-COO-,

wherein:

W is H or CH₃,

Sp has the meaning of formula (III)

$$\begin{array}{c} R^1 \\ | \\ (CH_2)n^1 \text{--}(Y^1)m^1 \text{--}(CH_2)n^2 \text{--}(B^1)m^2 \text{--}(CH_2)n^3 \text{--}(Y^2)m^3 \text{--}(CH_2)n^4 \\ | \\ R^2 \end{array}$$

(III)

wherein:

Y¹ and Y² each independently represent -OCO- or -COO-,

B¹ represents C or CH,

R¹ is hydrogen

R² represents a methyl, ethyl, propyl, butyl, pentyl or hexyl group and most preferably a methyl or ethyl group,

n1, n2, n3 and n4 are independently integers from 0 to 15,

such that
$$0 \le n1 + n2 + n3 + n4 \le 15$$
,

m1, m2 and m3 are independently integers from 0 to 3,

such that $1 \le m1 + m2 + m3 \le 3$, and wherein:

one or more $-CH_2$ - groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C=C-,

AMENDMENT UNDER 37 C.F.R. § 1.111 Attorney Docket No.: Q94723 Application No.: 10/581,716

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y^1 or Y^2 ,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

- 19. (withdrawn): A mixture according to claim 1 comprising further agents, such as cross-linking agents, stabilizing agents, initiators, dyes, other chiral or achiral additives and plasticizers.
- 20. (withdrawn): A mixture according to claim 1 in form of an elastomer, polymer gel, polymer network or polymer film.
- 21. (original): A chiral or achiral rod shaped compound, wherein said compound has a rigid core and comprises at least two fused or linked, optionally substituted, non-aromatic, aromatic, carbocyclic or heterocyclic groups, and also comprises at least one optionally substituted alkyl residue, and also comprises at least one polymerizable group and has a transition temperature to the isotropic state of 40 °C or lower.
- 22. (original): A compound according to claim 21, wherein the compound has a transition temperature to the isotropic state of 20 °C or lower.
- 23. (currently amended): A compound according to claims claim 21-and 22, wherein the compound has transition temperature to the isotropic state of 0 °C or lower.
- 24. (currently amended): A compound according to any one of claims claim 21 and 22 of formula (I):

Application No.: 10/581,716

wherein:

A¹ to A⁴ are independently from each other hydrogen, a polar group such as nitro, cyano, a halogen, an optionally substituted methyl group, or an optionally substituted hydrocarbon group of 2 to 40 C-atoms, in which one or more C-atoms may be replaced by a heteroatom, in such a way that oxygen atoms are not linked to one another,

with the proviso that at least one of A¹ to A⁴ comprises a polymerizable group,

 C^1 to C^4 are independently from each other optionally substituted non-aromatic, aromatic, carbocyclic or heterocyclic groups, preferably connected to each other at the opposite positions via the bridging groups Z^1 to Z^3 ,

 Z^1 to Z^3 are independently from each other -CH(OH)-, -CO-, -CH₂(CO)-, -SO-, -CH₂(SO)-, -SO₂-, -CH₂(SO₂)-, -COO-, -COCF₂-, -CF₂CO-, -S-CO-, -CO-S-, -SOO-, -OSO-, -SOS-, -CH₂-CH₂-, -OCH₂-, -CH₂O-, -CH=CH-, -C=C-, -CH=CH-COO-, -OCO-CH=CH-, -CH=N-, -C(CH₃)=N-, -N=N- or a single covalent bond,

a1, a2 and a3 are independently from each other integers from 0 to 3, such that

$$1 \le a1 + a2 + a3 \le 3$$
,

with the proviso that the sequence:

$$A^{1}-C^{1}-(Z^{1}-C^{2})_{a1}-(Z^{2}-C^{3})_{a2}-(Z^{3}-C^{4})_{a3}-A^{2}$$

describes the long molecular axis of the rod shaped additive components.

25. (original): A compound according to claim 24, wherein at least one of A¹ to A⁴ includes a polymerizable group, selected from a residue of formula (II):

AMENDMENT UNDER 37 C.F.R. § 1.111

Application No.: 10/581,716

$$P-(Sp)_k-(X)_t- \qquad (II)$$

wherein:

P is hydrogen or a polymerizable group selected from groups comprising CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO-, CH₂=C(Ph)-COO-, CH₂=CH-COO-Ph-, CH₂=CW-CO-NH-, CH₂=C(Ph)-CONH-, CH₂=C(COOR')-CH₂-COO-, CH₂=CH-OOC-, (Ph)-CH=CH-, CH₃-CH=N-(CH₂)_{m1}-, HO-, HS-, HO-(CH₂)_{m1}- , HS-(CH₂)_{m1}-, HO(CH₂)_{m1}COO-, HS(CH₂)_{m1}COO-, HWN-, HOC(O)-, CH₂=CH-Ph-(O)_{m2},

wherein:

W is H, F, Cl, Br or I or a C₁₋₆ alkyl group,

m1 is an integer having a value of from 1 to 9,

m2 is an integer having a value of 0 or 1,

R' is a C_{1-6} alkyl group,

R" is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I,

Sp is an optionally substituted straight or branched C_{1-30} alkylene group, in which one or more -CH₂- groups may be replaced by a heteroatom and/or by a polar group and/or it is optionally possible that one or more carbon-carbon single bond(s) is/are replaced by a carbon-carbon double or a triple bond,

k is an integer having a value of from 0 to 4,

Application No.: 10/581,716

X is -O-, -S-, -NH-, -N(CH₃)-, -CH(OH)-, -CO-, -CH₂(CO)-, -SO-, -CH₂(SO)-, -SO₂-, -CH₂(SO₂)-, -COO-, -OCO-, -OCO-O-, -S-CO-, -CO-S-, -SOO-, -OSO-, -SOS-, -CH₂-CH₂-, -OCH₂-, -CH₂O-, -CH=CH-, -C≡C-, or a single bond,

t is an integer having a value of 0 or 1.

26. (previously presented): A compound according to claim 24, wherein at least one of A^1 to A^4 of formula (I) is a group of formula (II):

$$P-(Sp)_k-(X)_t - \qquad (II)$$

wherein:

P is a polymerizable group such as CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or

wherein:

W is H, CH₃, F, Cl, Br or I,

R" is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I.

Sp is a C_{1-22} branched or straight-chain alkylene group, in which one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO₂-, -COO-, -OCO-O-, -CH=CH-, -C=C-, -(CF₂)_r-,

with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

27. (previously presented): A compound according to claim 24, wherein C^1 to C^4 are preferably selected from:

$$(L)_{u1}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u3}, \qquad (L)_{u2}, \qquad (L)_{u3}, \qquad (L)_{u4}, \qquad (L)_$$

wherein:

L being -CH₃, -COCH₃, -NO₂, -CN or halogen,

u1 is 0, 1, 2, 3, or 4,

u2 is 0, 1, 2, or 3,

u3 is 0, 1, or 2.

28. (previously presented): A compound according to claim 24, wherein:

C¹ to C⁴ are selected from optionally substituted cyclohexyl or cyclohexylene, phenyl or phenylene, naphthyl or naphthylene or phenanthryl or phenanthrylene,

Application No.: 10/581,716

A¹ to A⁴ independently from each other is hydrogen, a polar group such as cyano, nitro, a halogen, or a group of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

in which:

P is hydrogen or a polymerizable group such as CH₂=CW-, CH₂=CW-O-,

wherein:

W is H, CH₃, F, Cl Br or I,

R" is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I,

Sp is a C_{1-22} branched or straight-chain alkylene group, in which one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH(OH)-, -SO₂-, -COO-, -OCO-O-, -CH=CH-, -C=C-, -(CF₂)_r-,

with the proviso that no two oxygen atoms are directly linked to each other, and wherein r is an integer between 1 and 10,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or single bond,

t is 1,

with the proviso that at least one of A1 to A4 comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO- or

Application No.: 10/581,716

wherein:

W is H, CH₃, F, Cl, Br or I,

R" is a C₁₋₆ alkyl group, methoxy, cyano, F, Cl, Br or I.

29. (previously presented): A compound according to claim 24, wherein:

A¹ comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, CH₂=CW-COO-,

wherein:

W is H or CH₃,

A² has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

in which:

P is hydrogen or a polymerizable group such as CH₂=CW-, CH₂=CW-O- or CH₂=CW-COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C \equiv C-, with the proviso that no two oxygen atoms are directly linked to each other,

Application No.: 10/581,716

k is 1,

X is -O-, -CO-, -COO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1

A⁴ is hydrogen.

30. (previously presented): A compound according to claim 24, wherein:

A¹ has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=W-$ O- or $CH_2=CW-$ COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more - CH_2 - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C=C-, with the proviso that no two oxygen atoms are directly linked to each other,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

AMENDMENT UNDER 37 C.F.R. § 1.111

Application No.: 10/581,716

 A^2 comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

31. (previously presented): A compound according to claim 24, wherein:

A¹ has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ O- or $CH_2=W-$ COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more - CH_2 - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C=C-, with the proviso that no two oxygen atoms are directly linked to each other,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

AMENDMENT UNDER 37 C.F.R. § 1.111

Application No.: 10/581,716

A³ comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

32. (previously presented): A compound according to claim 24, wherein:

A² has the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ O- or $CH_2=CW-$ COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more -CH₂- groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C \equiv C-, with the proviso that no two oxygen atoms are directly linked to each other,

k is 1,

X is -O-, -CO-, -CO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1,

Application No.: 10/581,716

A³ comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

33. (previously presented): A compound according to claim 24, wherein:

A¹ and A² have the meaning of formula (II),

$$P-(Sp)_k-(X)_t-(II)$$

wherein:

P is hydrogen or a polymerizable group such as CH₂=CW-, CH₂=CW-O- or CH₂=CW-COO-,

wherein:

W is H or CH₃,

Sp is a branched C_3 - C_{16} alkylene group, optionally comprising at least one oxocarbonyl or carbonlyoxy group, or is a straight C_2 - C_{16} alkylene group, comprising at least one oxocarbonyl or carbonyloxy group, wherein one or more - CH_2 - groups present in the hydrocarbon chain may be replaced, independently, by one or more groups selected from -O-, -CH=CH-, -C=C-, with the proviso that no two oxygen atoms are directly linked to each other,

k is 1,

X is -O-, -CO-, -COO-, -OCO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

Application No.: 10/581,716

Attorney Docket No.: Q94723

t is 1,

A³ comprises a polymerizable group such as CH₂=CW-, CH₂=CW-O-, or CH₂=CW-COO-,

wherein:

W is H or CH₃,

A⁴ is hydrogen.

34. (previously presented): A compound according to claim 24, wherein at least one of A^1 to A^3 has the meaning of formula (II),

$$P-(Sp)_k-(X)_t - (II)$$

wherein:

P is hydrogen or a polymerizable group such as $CH_2=CW-$, $CH_2=CW-$ COO-,

wherein:

W is H or CH₃,

Sp has the meaning of formula (III)

$$\begin{array}{c} R^1 \\ | \\ (CH_2)n^1 \text{--}(Y^1)m^1 \text{--}(CH_2)n^2 \text{--}(B^1)m^2 \text{--}(CH_2)n^3 \text{--}(Y^2)m^3 \text{--}(CH_2)n^4 \\ | \\ R^2 \end{array}$$

(III)

wherein:

Y¹ and Y² each independently represent -OCO- or -COO-,

B¹ represents C or CH,

Application No.: 10/581,716

Attorney Docket No.: Q94723

 R^1 and R^2 each independently represent hydrogen or a C_1 - C_{12} alkyl residue, preferably a C_1 - C_6 alkyl residue, such as methyl, ethyl, propyl, butyl, pentyl, hexyl or isopropyl residue,

n1, n2, n3 and n4 are independently integers from 0 to 15, such that $0 \le n1 + n2 + n3 + n4 \le 15$,

m1, m2 and m3 are independently integers from 0 to 3, such that $1 \le m1 + m2 + m3 \le 3$ and

wherein one or more -CH₂- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C \equiv C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y^1 or Y^2 ,

k is 1,

X is -O-, -CO-, -COO-, -CH=CH-, -C=C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

35. (previously presented): A compound according to claim 24, wherein at least one of A^1 to A^3 has the meaning of formula (II),

$$P-(Sp)_{k}-(X)_{t}-$$
 (II)

wherein:

P is hydrogen or a polymerizable group such as CH_2 =CW-, CH_2 =CW-COO-,

wherein:

AMENDMENT UNDER 37 C.F.R. § 1.111

Application No.: 10/581,716

W is H or CH₃,

Sp has the meaning of formula (III)

$$\begin{array}{c} R^1 \\ | \\ (CH_2)n^1 - (Y^1)m^1 - (CH_2)n^2 - (B^1)m^2 - (CH_2)n^3 - (Y^2)m^3 - (CH_2)n^4 \\ | \\ R^2 \end{array}$$

(III)

wherein:

Y¹ and Y² each independently represent –OCO- or –COO-,

B¹ represents C or CH,

R¹ is hydrogen,

R² represents a methyl, ethyl, propyl, butyl, pentyl or hexyl group and most preferably a methyl or ethyl group,

n1, n2, n3 and n4 are independently integers from 0 to 15, such that $0 \le n1 + n2 + n3 + n4 \le 15$,

m1, m2 and m3 are independently integers from 0 to 3, such that \leq m1 + m2 + m3 \leq 3, and

wherein one or more -CH₂- groups present in the hydrocarbon chain of (III) may be replaced, independently, by one or more groups selected from -O-, -CH=CH- or -C \equiv C-,

with the proviso that the carbon-carbon double bond of P is not directly connected to the carbon atom of Y^1 or Y^2 ,

Application No.: 10/581,716

X is -O-, -CO-, -CO-, -CH=CH-, -C≡C-, or a single bond, more preferably -O-, -COO-, -OCO- or a single bond,

t is 1.

36. (withdrawn): A method of using a chiral or achiral rod shaped compound, comprising preparing mesogenic polymer mixtures according to claim 1 with a chiral or achiral rod shaped compound, wherein said compound has a rigid core and comprises at least two fused or linked, optionally substituted, non-aromatic, aromatic, carbocyclic or heterocyclic groups, and also comprises at least one optionally substituted alkyl residue, and also comprises at least one polymerizable group and has a transition temperature to the isotropic state of 40 °C or lower.

- 37. (withdrawn): Polymer networks prepared from a mixture according to claim 1.
- 38. (withdrawn): Liquid crystalline polymer films prepared from a mixture according to claim 1.
- 39. (withdrawn): A method of using a polymer network or a liquid crystalline polymer film, comprising preparing unstructured or structured optical and electro-optical components and multilayer systems from (A) a polymer network prepared from a mixture according to claim 1 or (B) a liquid crystalline polymer film prepared from a mixture according to claim 1.
- 40. (withdrawn): A method of using a mesogenic, cross-linkable mixture, comprising preparing an elastomer, polymer gel, polymer network or polymer film from a mesogenic, cross-linkable mixture according to claim 1.
- 41. (withdrawn): A method of using a polymer network, comprising manufacturing waveguides, optical gratings, filters, retarders, polarizers, piezoelectric cells or thin film exhibiting non-linear optical properties from a polymer network according to claim 37.

Application No.: 10/581,716

42. (withdrawn): Optical or electro-optical components comprising a polymer network according to claim 37.

- 43. (withdrawn): A method of using a liquid crystalline polymer film, comprising manufacturing waveguides, optical gratings, filters, retarders, polarizers, piezoelectric cells or thin film exhibiting non-linear optical properties from a liquid crystalline polymer film according to claim 38.
- 44. (withdrawn): Optical or electro-optical components comprising a liquid crystalline polymer film according to claim 38.